

FIG. 1

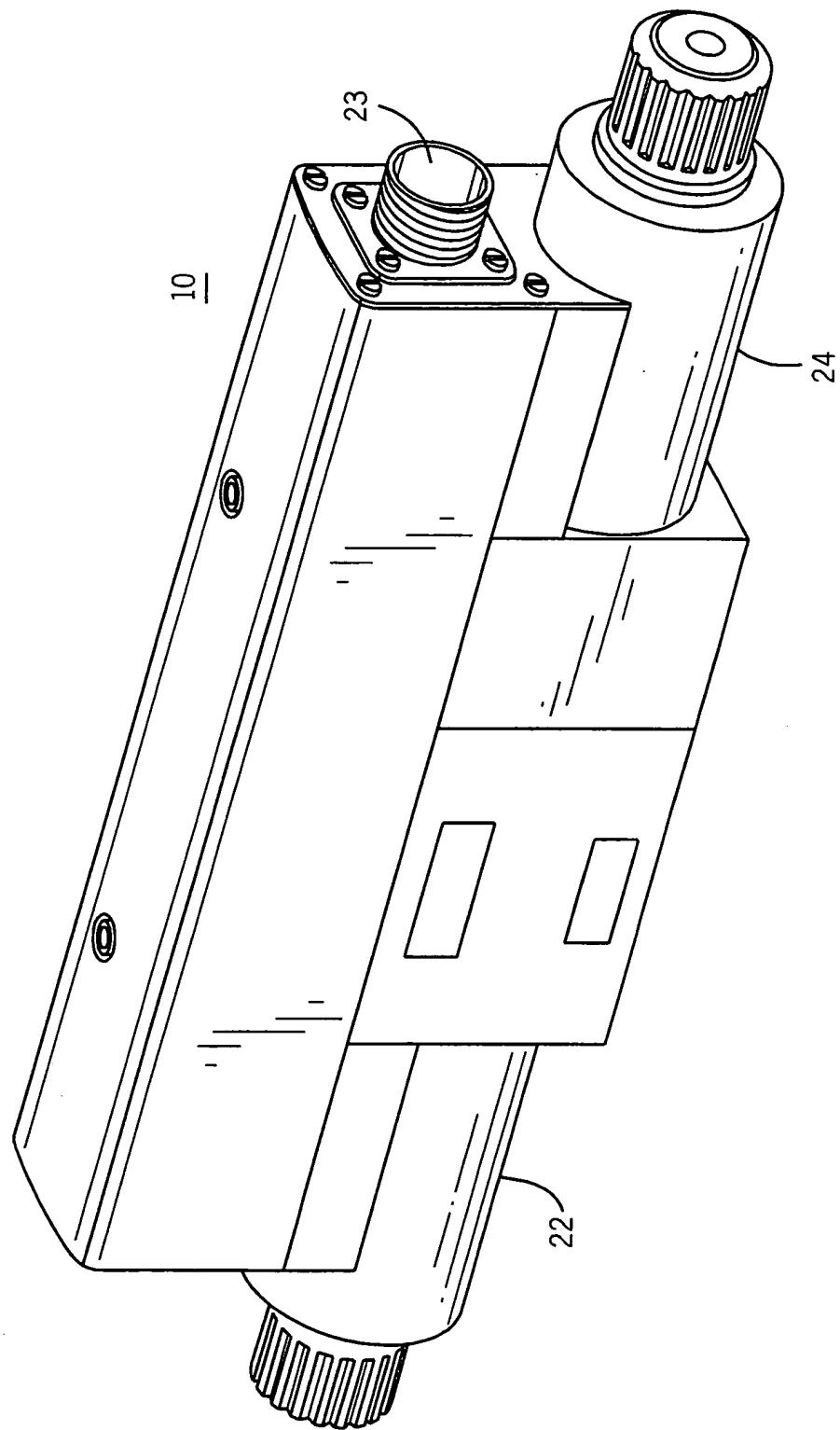


FIG. 2

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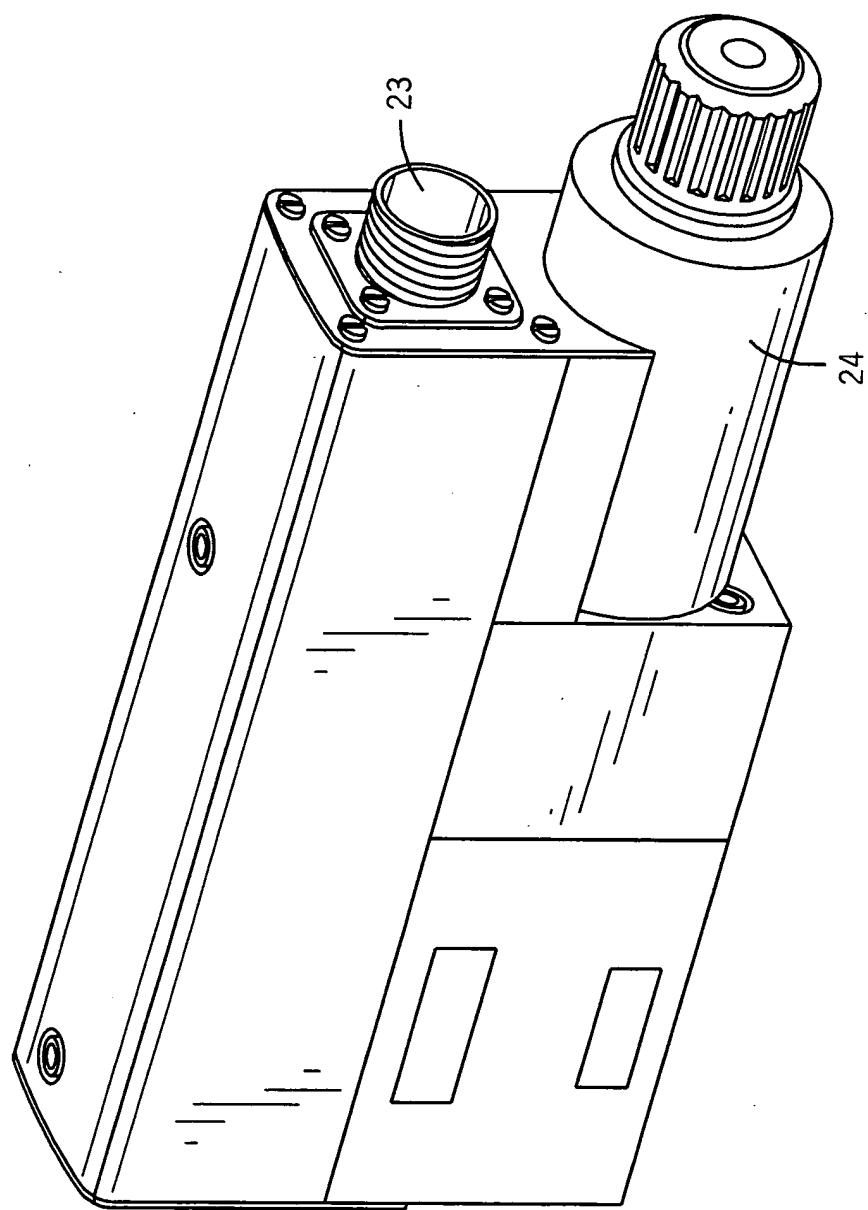


FIG. 3

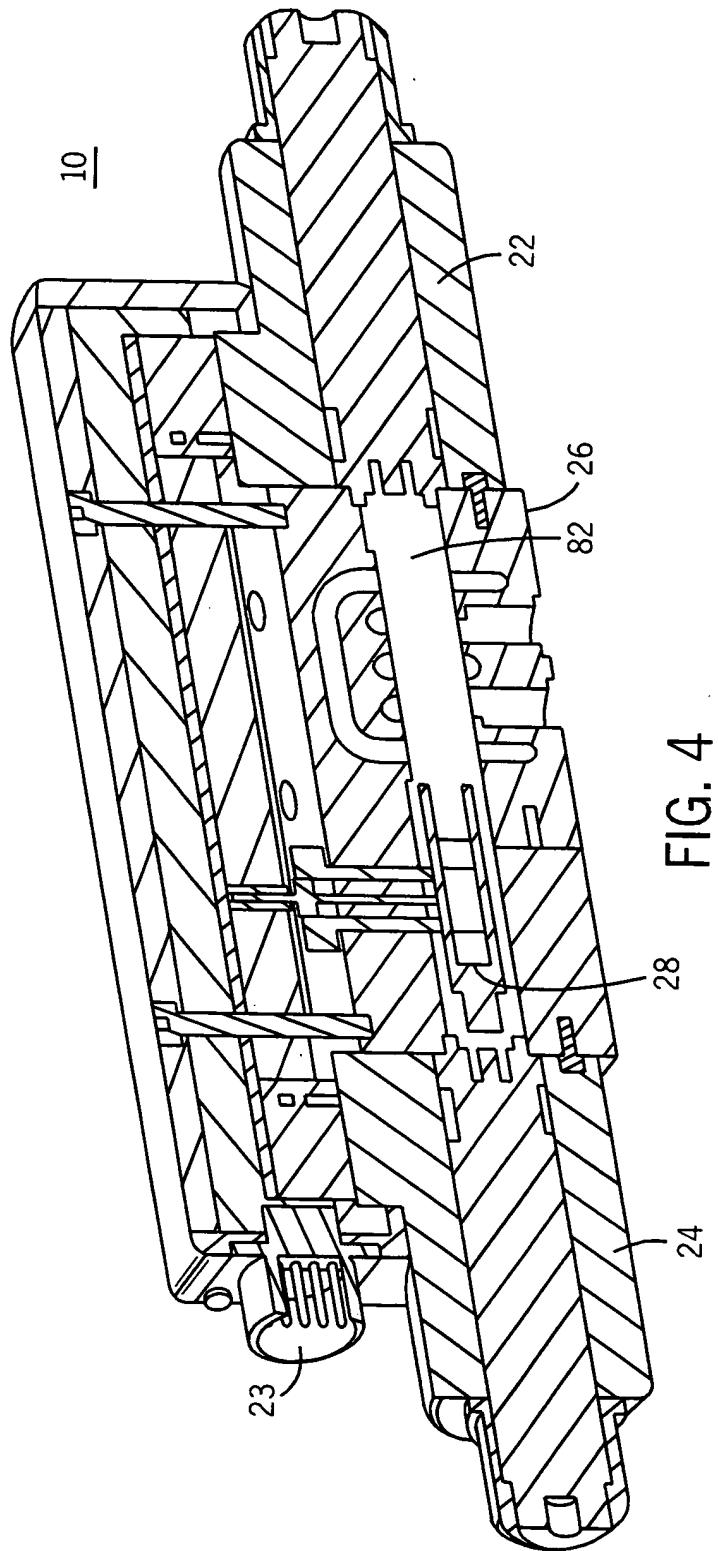


FIG. 4

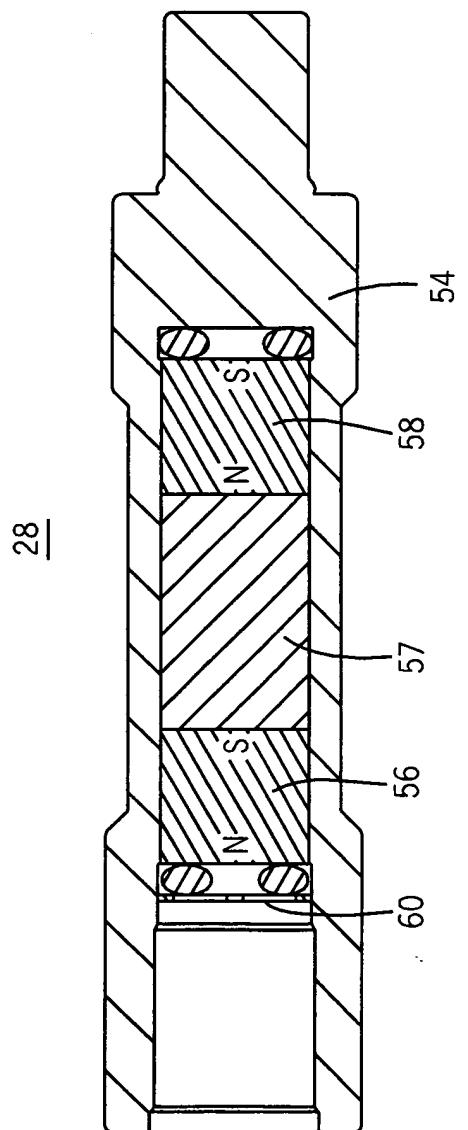


FIG. 5

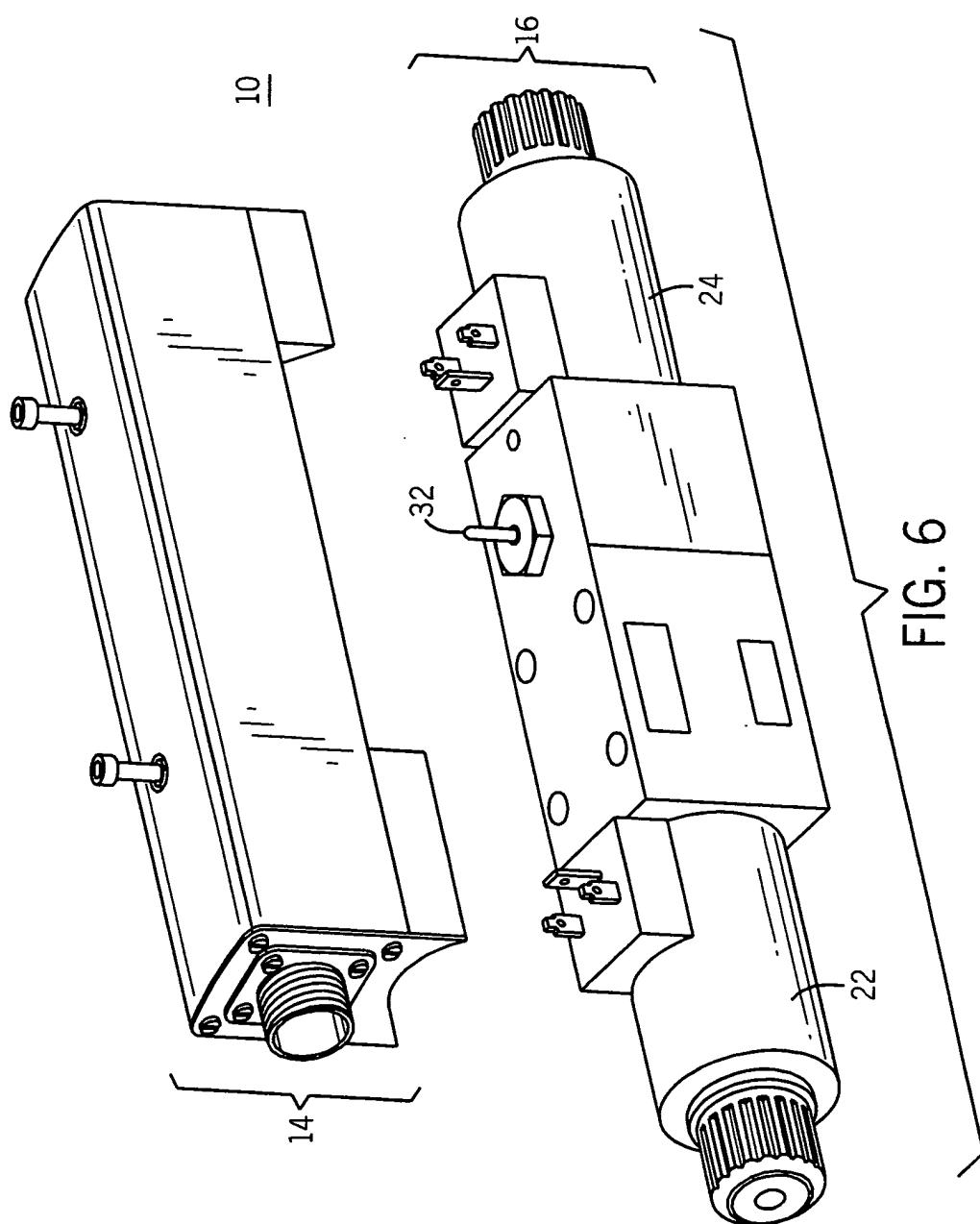
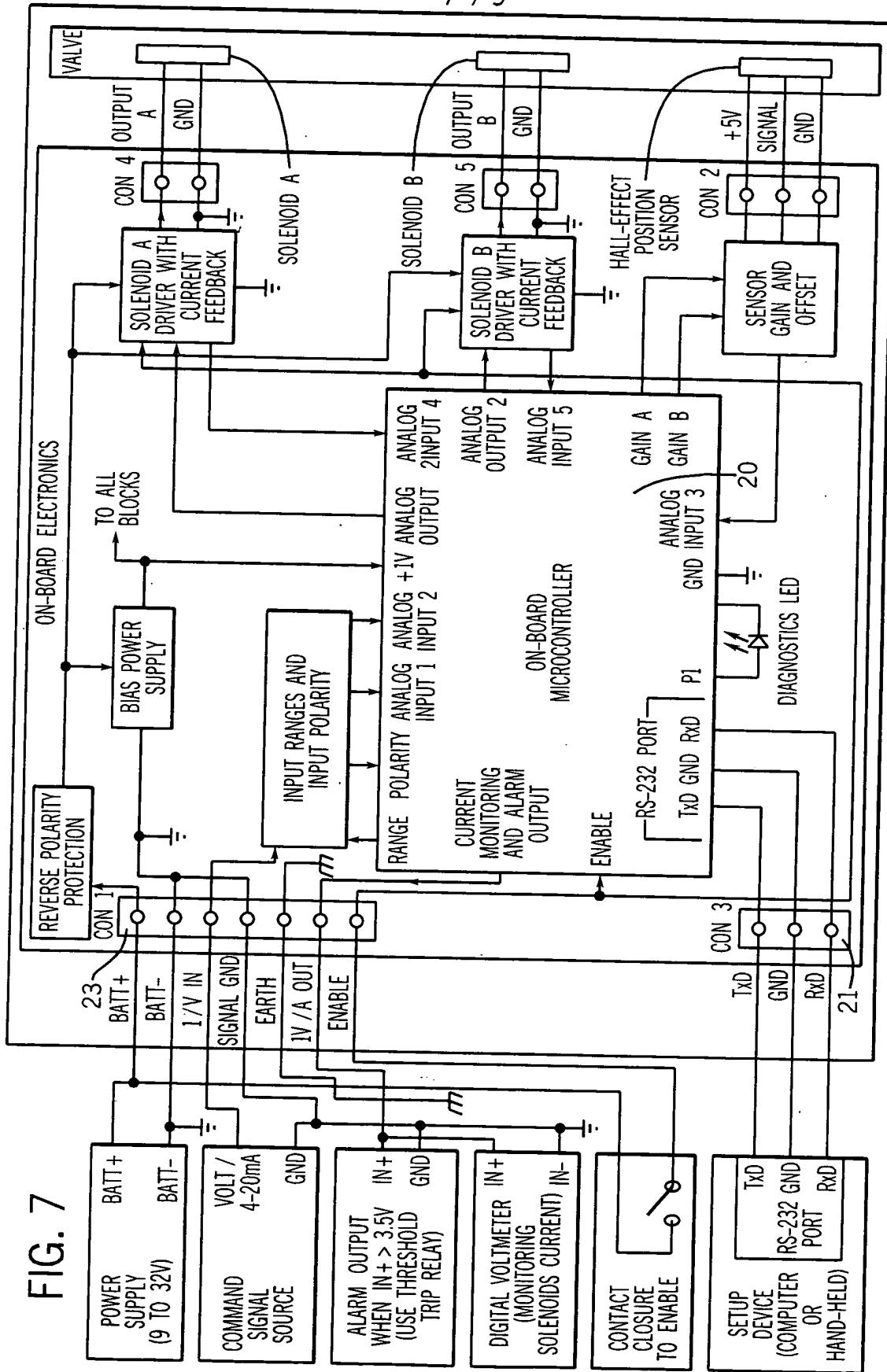


FIG. 7



VALVE SETUP

MACHINE / VALVE ID

COIL VOLTAGE O12VOLT C24VOLT

COMMAND INPUT

 +/-10v +/-5v 4-20mAA SOLENOID ONB SOLENOID ON

NULL

A SOLENOID mA B SOLENOID mA

GAIN

A SOLENOID mA B SOLENOID mA

ACCEL

A SOLENOID SEC B SOLENOID SEC

DECCEL

A SOLENOID SEC B SOLENOID SEC

DITHER (0-360Hz)

 Hz

SET ALL VALUES BEFORE WRITE

WRITE



FIG. 8

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